



Sikkens Cetol THB Plus

About this product

Cetol THB Plus is a semi-gloss finish coating (over Cetol HLS Plus or as a maintenance coat for existing woodstain systems) for windows and doors.

Key Benefits

- ✓ 3 to 4 years maintenance cycle
- ✓ Highly translucent to bring out the beauty of woodgrain
- ✓ Quick and easy to apply

Special Features

- ✓ Durable

Technical Information

Touch dry	4 hours
Recoatable	16 hours
Coverage	16 m ² /L

Product Information

Composition

Solvent-based

Key Benefits

3 to 4 years maintenance cycle, Highly translucent to bring out the beauty of woodgrain, Quick and easy to apply

Pack size

1L, 2.5L, 5L

Application Method

Ensure product is thoroughly stirred before and during application, otherwise sheen and colour variations may be experienced.

Cetol THB Plus is supplied ready for use. Do not thin.

Cetol HLS Plus should be used as a basestain for joinery items prior to coating with Cetol THB Plus. For best results use a

good quality, long-haired soft bristle brush.

The product should be applied in a full flowing coat, laying off in the direction of the grain, using the minimum number of

brushstrokes necessary to produce an acceptable finish. Avoid overbrushing, as this will reduce the protection afforded. Apply to a minimum wet film thickness of 60 micrometres.

Conditions - Do not apply if there is a risk of rain, or when air/substrate temperatures are below 5°C or above 30°C during

application or drying periods. Protect from frost and rain until dry. Failure to meet these requirements may adversely affect the drying, visual quality and durability of the finish. Two coats of Cetol THB Plus should be applied, allowing a minimum of 16 hours drying time between coats. On new work, where practical, the first coat should be applied all round prior to fixing. Pay special attention to any areas of exposed end grain, tops and bottoms of doors, and undersides of cills. The second coat should be applied to all exposed surfaces, as soon as possible after the first coat has dried, but no sooner than 16 hours