





THE BROWN RANGE

Project: Bath House, Barking Central II, Essex

Architect: Allford Hall Monaghan Morris

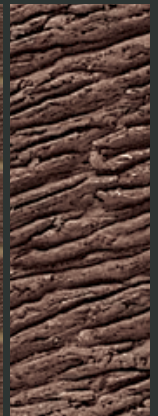
Products: Cheddar Brown

Architects at Allford Hall Monaghan Morris were looking to incorporate pattern and texture to provide relief and interest on the brick facades.

Working closely with Ibstock, this was achieved, using Cheddar Brown bricks, by introducing a cant brick every fourth brick in the horizontal coursing with the cant stepping over one and a half bricks each vertical course. Special shaped bricks were designed to form the base of the openings resulting in a dappled pattern across the façade

**BDA AWARD
WINNER 2009**

Innovative Use of Brick & Clay Products



Capital Brown Multi Stock

0714

Birtley Brown Waterstruck

2634

Antique Brown Rustic

2707



Border Brown Sandfaced 73mm

0290



Bracken Brown Rustic

3505



Bristol Brown

0628

Project: Apartments, Tonbridge Kent

Developer: Redrow

Product: Capital Brown Multi Stock & Parham Red Stock



Brown Blend

0260



Cheddar Brown

0612



Product Name	Code	Durability*	Active Soluble Salts*	Compressive Strength (≥ N/mm²)*	Water Absorption (≤%)*	Size Tolerances Mean*	Configuration	Type & Texture	Special Shaped Brick Range	Factory/Location
Capital Brown Multi Stock	0714	F2	S2	25	14	Tm	Single Frog	Stock Sandfaced	All	Laybrook, West Sussex
Birtley Brown Waterstruck	2634	F2	S2	20	12	Tm	Solid	Waterstruck Distressed	Limited	Birtley, Co Durham
Antique Rustic Brown	2707	F2	S2	60	10	T2	Vertically Perforated	Wirecut Rusticated	Limited	Throckley, Tyne & Wear
Border Brown Sandfaced 73mm	0290	F2	S2	55	12	T2	Vertically Perforated	Wirecut Sandfaced	Limited	Aldridge, West Midlands
Bracken Brown Rustic	3505	F2	S2	60	9	T2	Vertically Perforated	Wirecut Dragfaced	All	Ravenhead, Lancashire
Bristol Brown	0628	F2	S2	50	10	T2	Vertically Perforated	Wirecut Dragfaced	All	Cattybrook, Bristol
Brown Blend	0260	F2	S2	35	12	T2	Vertically Perforated	Wirecut Rusticated	Limited	Aldridge, West Midlands
Cheddar Brown	0612	F2	S2	50	10	T2	Vertically Perforated	Wirecut Smooth	All	Cattybrook, Bristol

* To BS EN 771-1



Etruscan

2912



Himley Dark Brown Rustic

0355



Holbrook Sandfaced Brown

4119



Milburn Ashen Brown Blend

2775



Tradesman Heather Mixture ●

0381



Product Name	Code	Durability*	Active Soluble Salts*	Compressive Strength (≥ N/mm ²)*	Water Absorption (≤ %)*	Size Tolerances Mean*	Configuration	Type & Texture	Special Shaped Brick Range	Factory/Location
Etruscan	2912	F2	S2	60	7	T2	Vertically Perforated	Wirecut Rusticated	All	Chesterton, Staffordshire
Himley Dark Brown Rustic	0355	F2	S2	55	12	T2	Vertically Perforated	Wirecut Rusticated	Limited	Aldridge, West Midlands
Holbrook Sandfaced Brown	4119	F2	S2	40	12	T2	Vertically Perforated	Wirecut Rusticated	Limited	South Holmwood, Surrey
Milburn Ashen Brown Blend	2775	F2	S2	60	10	T2	Vertically Perforated	Wirecut Rolled	Limited	Throckley, Tyne & Wear
Tradesman Heather Mixture	0381	F2	S2	65	9	T2	Vertically Perforated	Wirecut Sandfaced	Limited	Atlas, West Midlands

* To BS EN 771-1

● also available in 73mm

Project: Hotel, Dagenham, Greater London

Architect: Hollington Architects

Product: Milburn Ashen Brown Blend

