



TUDOR GR



# THE BUFF RANGE



**Project:** Tudor Grange Academy, Worcester  
**Architect:** Feilden Clegg Bradley Studios  
**Products:** Coleridge Yellow Multi

Tudor Grange Academy is characterised by its architectural geometry and by the articulation and relief of the brick envelope, for which Feilden Clegg Bradley Studios utilised Ibstock Coleridge Yellow Multi in a classic stretcher bond to provide a ranged tone, colour and richness.

“The south eastern facade, a clear architectural statement prominently positioned at the new principle entrance, rises through three storeys and is intended as a structural reflection of the vision of the Academy. Here, textured relief is created through the sculptural coursing of brickwork, using an adapted Flemish bond. At first and second floor level, headers project further through the horizontal to a maximum at the angle to create dynamic shadowing and add drama to the wing”





Tonbridge Handmade Pastone ▲

4044



Arundel Yellow Multi Stock

0713

▲ also available in 50mm

# **BDA AWARD WINNER 2013** Volume Housebuilder Award

Project: Private Housing & Apartments, Bromley, Kent  
Developer: Barratt Homes  
Product: Arundel Yellow Multi Stock







Bradgate Golden Purple

0023



Bradgate Harvest Antique

0028



Bradgate Light Buff

0025



Bradgate Multi Cream

0030

| Product Name               | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤%)* | Size Tolerances Mean* | Configuration | Type & Texture       | Special Shaped Brick Range | Factory/Location          |
|----------------------------|------|-------------|-----------------------|---------------------------------|------------------------|-----------------------|---------------|----------------------|----------------------------|---------------------------|
| Tonbridge Handmade Pastone | 4044 | F2          | S2                    | 30                              | 15                     | T1                    | Single Frog   | Handmade Sandcreased | All                        | Ashdown, East Sussex      |
| Arundel Yellow Multi Stock | 0713 | F2          | S2                    | 25                              | 14                     | Tm                    | Single Frog   | Stock Sandfaced      | All                        | Laybrook, West Sussex     |
| Bradgate Golden Purple     | 0023 | F2          | S2                    | 20                              | 20                     | T2                    | Single Frog   | Stock Sandcreased    | All                        | Leicester, Leicestershire |
| Bradgate Harvest Antique   | 0028 | F2          | S2                    | 20                              | 20                     | T2                    | Single Frog   | Stock Sandcreased    | All                        | Leicester, Leicestershire |
| Bradgate Light Buff        | 0025 | F2          | S2                    | 15                              | 25                     | T2                    | Single Frog   | Stock Sandcreased    | All                        | Leicester, Leicestershire |
| Bradgate Multi Cream       | 0030 | F2          | S2                    | 15                              | 25                     | T2                    | Single Frog   | Stock Sandcreased    | All                        | Leicester, Leicestershire |

\* To BS EN 771-1





Coleridge Yellow Multi

4027



Cooksbridge Yellow Clamp Stock

4512



Funton Old Chelsea Yellow ◆

4053



Funton Orchard Mixture

4051



Funton Second Hard Stock

4050



Gault Cream Stock

0167



Ivanhoe Cream

0054

| Product Name                   | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤ %)* | Size Tolerances Mean* | Configuration | Type & Texture    | Special Shaped Brick Range | Factory/Location          |
|--------------------------------|------|-------------|-----------------------|---------------------------------|-------------------------|-----------------------|---------------|-------------------|----------------------------|---------------------------|
| Coleridge Yellow Multi         | 4027 | F2          | S2                    | 30                              | 15                      | T1                    | Single Frog   | Stock Sandfaced   | All                        | Ashdown, East Sussex      |
| Cooksbridge Yellow Clamp Stock | 4512 | F2          | S2                    | 21                              | 12                      | T1                    | Single Frog   | Stock Sandfaced   | All                        | Chailey, East Sussex      |
| Funton Old Chelsea Yellow      | 4053 | F2          | S2                    | 12                              | 21                      | Tm                    | Single Frog   | Stock Sandfaced   | All                        | Ashdown, East Sussex      |
| Funton Orchard Mixture         | 4051 | F2          | S2                    | 12                              | 21                      | Tm                    | Single Frog   | Stock Sandfaced   | Limited                    | Ashdown, East Sussex      |
| Funton Second Hard Stock       | 4050 | F2          | S2                    | 12                              | 21                      | Tm                    | Single Frog   | Stock Sandfaced   | All                        | Ashdown, East Sussex      |
| Gault Cream Stock              | 0167 | F2          | S2                    | 15                              | 25                      | T2                    | Single Frog   | Stock Sandfaced   | All                        | Leicester, Leicestershire |
| Ivanhoe Cream                  | 0054 | F2          | S2                    | 15                              | 25                      | T2                    | Single Frog   | Stock Sandcreased | All                        | Leicester, Leicestershire |

\* To BS EN 771-1

◆ also available in Imperial (228 x 110 x 68mm) format



**BDA AWARD  
WINNER 2013**  
Best Housing Development 26 Units or More

Project: Housing, London SE17  
Architect: Panter Hudspith Architects  
Product: Ivanhoe Cream





**Project:** Private Housing, Trumpington, Cambridgeshire  
**Developer:** Barratt Homes  
**Product:** Leicester Multi Cream Stock





Leicester Multi Cream Stock

0189



Leicester Multi Yellow Stock

0185



London Reclaim Mixture ♦

4052



Marlborough Stock

3016



Sevenoaks Yellow Stock

0730



Southwark Multi Stock

0166



Southwark Yellow Stock

0165

| Product Name                 | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤ %)* | Size Tolerances Mean* | Configuration | Type & Texture  | Special Shaped Brick Range | Factory/Location          |
|------------------------------|------|-------------|-----------------------|---------------------------------|-------------------------|-----------------------|---------------|-----------------|----------------------------|---------------------------|
| Leicester Multi Cream Stock  | 0189 | F2          | S2                    | 15                              | 25                      | T2                    | Single Frog   | Stock Sandfaced | All                        | Leicester, Leicestershire |
| Leicester Multi Yellow Stock | 0185 | F2          | S2                    | 25                              | 20                      | T2                    | Single Frog   | Stock Sandfaced | All                        | Leicester, Leicestershire |
| London Reclaim Mixture       | 4052 | F2          | S2                    | 12                              | 21                      | Tm                    | Single Frog   | Stock Sandfaced | Limited                    | Ashdown, East Sussex      |
| Marlborough Stock            | 3016 | F2          | S2                    | 15                              | 13                      | T2                    | Single Frog   | Stock Sandfaced | All                        | Parkhouse, Staffordshire  |
| Sevenoaks Yellow Stock       | 0730 | F2          | S2                    | 25                              | 19                      | Tm                    | Single Frog   | Stock Sandfaced | All                        | Laybrook, West Sussex     |
| Southwark Multi Stock        | 0166 | F2          | S2                    | 25                              | 20                      | T2                    | Single Frog   | Stock Sandfaced | All                        | Leicester, Leicestershire |
| Southwark Yellow Stock       | 0165 | F2          | S2                    | 25                              | 20                      | T2                    | Single Frog   | Stock Sandfaced | All                        | Leicester, Leicestershire |

\* To BS EN 771-1

♦ also available in Imperial (228 x 110 x 68mm) format



Project: Private Housing, Bolton, Lancashire  
 Developer: Seddon Homes  
 Product: Birtley Olde English Buff



Birtley Olde English Buff

2605



Millhouse Blend

2630







Project: Medical Centre, Streatham, London SW16  
 Architect: Henley Halebrown Rorrison  
 Product: Millhouse Blend



Northern Buff

2618

## Bespoke Blends

If you have a specific requirement involving waterstruck bricks that our standard range does not meet, Ibstock now offers a bespoke brick blending service, supplying a blend of bricks of your choice direct from the factory that would not involve blending on site. This is ideal for matching up existing brickwork, blending with adjacent buildings or creating your own bespoke blend to give you project its own individuality. For more information contact your local sales office on **0844 800 4575** or visit our website and use the brick blending app [www.ibstock.com/bespokeblends](http://www.ibstock.com/bespokeblends).

| Product Name              | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤%)* | Size Tolerances Mean* | Configuration | Type & Texture         | Special Shaped Brick Range | Factory/Location   |
|---------------------------|------|-------------|-----------------------|---------------------------------|------------------------|-----------------------|---------------|------------------------|----------------------------|--------------------|
| Birtley Olde English Buff | 2605 | F2          | S2                    | 20                              | 12                     | Tm                    | Solid         | Waterstruck Distressed | All                        | Birtley, Co Durham |
| Millhouse Blend           | 2630 | F2          | S2                    | 20                              | 12                     | Tm                    | Solid         | Waterstruck Distressed | All                        | Birtley, Co Durham |
| Northern Buff             | 2618 | F2          | S2                    | 20                              | 12                     | Tm                    | Solid         | Waterstruck Distressed | All                        | Birtley, Co Durham |

\* To BS EN 771-1



**Project:** Apartments, Kidbrooke Village, London SE3  
**Architect:** Carey Jones Studios  
**Product:** Brunswick Wilton Yellow



Anglian Beacon Sahara ●

0258



Anglian Buff Multi Rustic ●

0353



● also available in 73mm





Argyll Buff Multi Rustic

0537



Argyll Buff Wirecut

0539



Bristol Buff Multi

0657



Bristol Gold

0634



Brunswick Autumn

0638



Brunswick Buff

0640



Brunswick Wilton Yellow

0643

| Product Name              | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤%)* | Size Tolerances Mean* | Configuration         | Type & Texture     | Special Shaped Brick Range | Factory/Location        |
|---------------------------|------|-------------|-----------------------|---------------------------------|------------------------|-----------------------|-----------------------|--------------------|----------------------------|-------------------------|
| Anglian Beacon Sahara     | 0258 | F2          | S2                    | 45                              | 12                     | T2                    | Vertically Perforated | Wirecut Rusticated | All                        | Aldridge, West Midlands |
| Anglian Buff Multi Rustic | 0353 | F2          | S2                    | 45                              | 12                     | T2                    | Vertically Perforated | Wirecut Rusticated | All                        | Aldridge, West Midlands |
| Argyll Buff Multi Rustic  | 0537 | F2          | S2                    | 60                              | 8                      | T2                    | Vertically Perforated | Wirecut Rusticated | Limited                    | Nostell, West Yorkshire |
| Argyll Buff Wirecut       | 0539 | F2          | S2                    | 60                              | 8                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Nostell, West Yorkshire |
| Bristol Buff Multi        | 0657 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Cattybrook, Bristol     |
| Bristol Gold              | 0634 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Cattybrook, Bristol     |
| Brunswick Autumn          | 0638 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Rolled     | All                        | Cattybrook, Bristol     |
| Brunswick Buff            | 0640 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Rolled     | All                        | Cattybrook, Bristol     |
| Brunswick Wilton Yellow   | 0643 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Rolled     | All                        | Cattybrook, Bristol     |

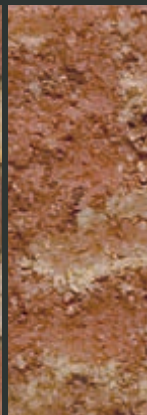
\* To BS EN 771-1



Project: School Academy, Grimsby, Humberside  
 Architect: Capita Architecture  
 Product: Cheddar Golden



Calderstone Gold



3597



Caledonian Buff Blend



0390



Cavendish Dorket Honeygold



2434





Cheddar Golden

0611



Dilston Blend

2803



Earlwood Textured Buff

0100



| Product Name               | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤%)* | Size Tolerances Mean* | Configuration         | Type & Texture     | Special Shaped Brick Range | Factory/Location             |
|----------------------------|------|-------------|-----------------------|---------------------------------|------------------------|-----------------------|-----------------------|--------------------|----------------------------|------------------------------|
| Calderstone Gold           | 3597 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Dragfaced  | Limited                    | Ravenhead, Lancashire        |
| Caledonian Buff Blend      | 0390 | F2          | S2                    | 50                              | 9                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Atlas, West Midlands         |
| Cavendish Dorket Honeygold | 2434 | F1          | S2                    | 40                              | 16                     | T2                    | Vertically Perforated | Wirecut Rusticated | Limited                    | Dorket Head, Nottinghamshire |
| Cheddar Golden             | 0611 | F2          | S2                    | 50                              | 12                     | T2                    | Vertically Perforated | Wirecut Smooth     | All                        | Cattybrook, Bristol          |
| Dilston Blend              | 2803 | F2          | S2                    | 60                              | 10                     | T2                    | Vertically Perforated | Wirecut Rolled     | Limited                    | Throckley, Tyne & Wear       |
| Earlwood Textured Buff     | 0100 | F2          | S2                    | 50                              | 9                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Atlas, West Midlands         |

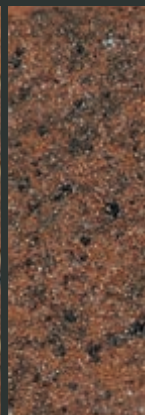
\* To BS EN 771-1



**Project:** Commercial Development, Birkenhead, Merseyside  
**Architect:** Falconer Chester Hall  
**Product:** Landsdown Multi Gold



Elizabethan



0325



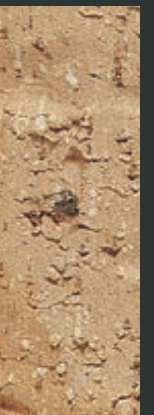
Grainger Gold



2771



Hadrian Buff



2708





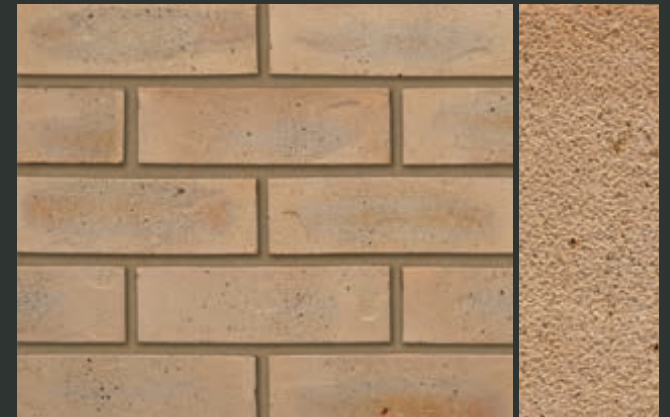
Hardwicke Lenton Cream Multi

2457



Hardwicke Minster Beckstone Mixture

2428



Hardwicke Minster Cream Blend

2419



Hardwicke Minster Sandstone Mixture

2418



Harewood Russet Buff

0565



Himley Dulwich Weathered Yellow

0318



Lansdown Multi Gold

0627

| Product Name                        | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤ %)* | Size Tolerances Mean* | Configuration         | Type & Texture    | Special Shaped Brick Range | Factory/Location             |
|-------------------------------------|------|-------------|-----------------------|---------------------------------|-------------------------|-----------------------|-----------------------|-------------------|----------------------------|------------------------------|
| Elizabethan                         | 0325 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Sandfaced | Limited                    | Atlas, West Midlands         |
| Grainger Gold                       | 2771 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Rolled    | Limited                    | Throckley, Tyne & Wear       |
| Hadrian Buff                        | 2708 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Rolled    | All                        | Throckley, Tyne & Wear       |
| Hardwicke Lenton Cream Multi        | 2457 | F2          | S2                    | 40                              | 16                      | T2                    | Vertically Perforated | Wirecut Rolled    | Limited                    | Dorket Head, Nottinghamshire |
| Hardwicke Minster Beckstone Mixture | 2428 | F2          | S2                    | 40                              | 16                      | T2                    | Vertically Perforated | Wirecut Rolled    | Limited                    | Dorket Head, Nottinghamshire |
| Hardwicke Minster Cream Blend       | 2419 | F2          | S2                    | 40                              | 16                      | T2                    | Vertically Perforated | Wirecut Rolled    | Limited                    | Dorket Head, Nottinghamshire |
| Hardwicke Minster Sandstone Mixture | 2418 | F2          | S2                    | 40                              | 16                      | T2                    | Vertically Perforated | Wirecut Rolled    | Limited                    | Dorket Head, Nottinghamshire |
| Harewood Russet Buff                | 0565 | F2          | S2                    | 60                              | 8                       | T2                    | Vertically Perforated | Wirecut Dragfaced | All                        | Nostell, West Yorkshire      |
| Himley Dulwich Weathered Yellow     | 0318 | F2          | S2                    | 50                              | 9                       | T2                    | Vertically Perforated | Wirecut Rolled    | All                        | Atlas, West Midlands         |
| Lansdown Multi Gold                 | 0627 | F2          | S2                    | 50                              | 12                      | T2                    | Vertically Perforated | Wirecut Dragfaced | All                        | Cattybrook, Bristol          |

\* To BS EN 771-1



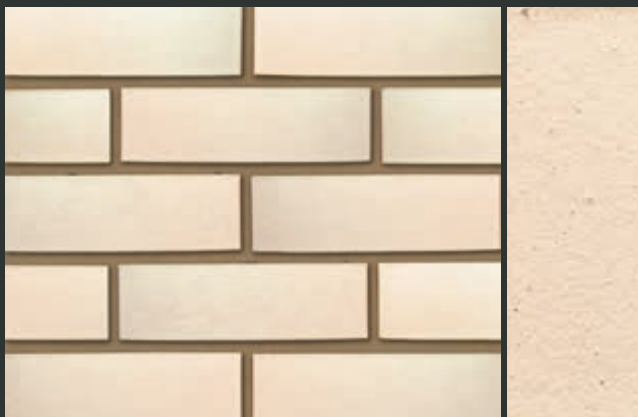


**Project:** Commercial Development, Wallsend, Tyne & Wear  
**Architect:** Ryder Architecture  
**Product:** Smooth Buff



Mixed Buff Rustic

2760



New Diana

5143



Oatmeal Textured

2715





Royston Golden Buff

0517



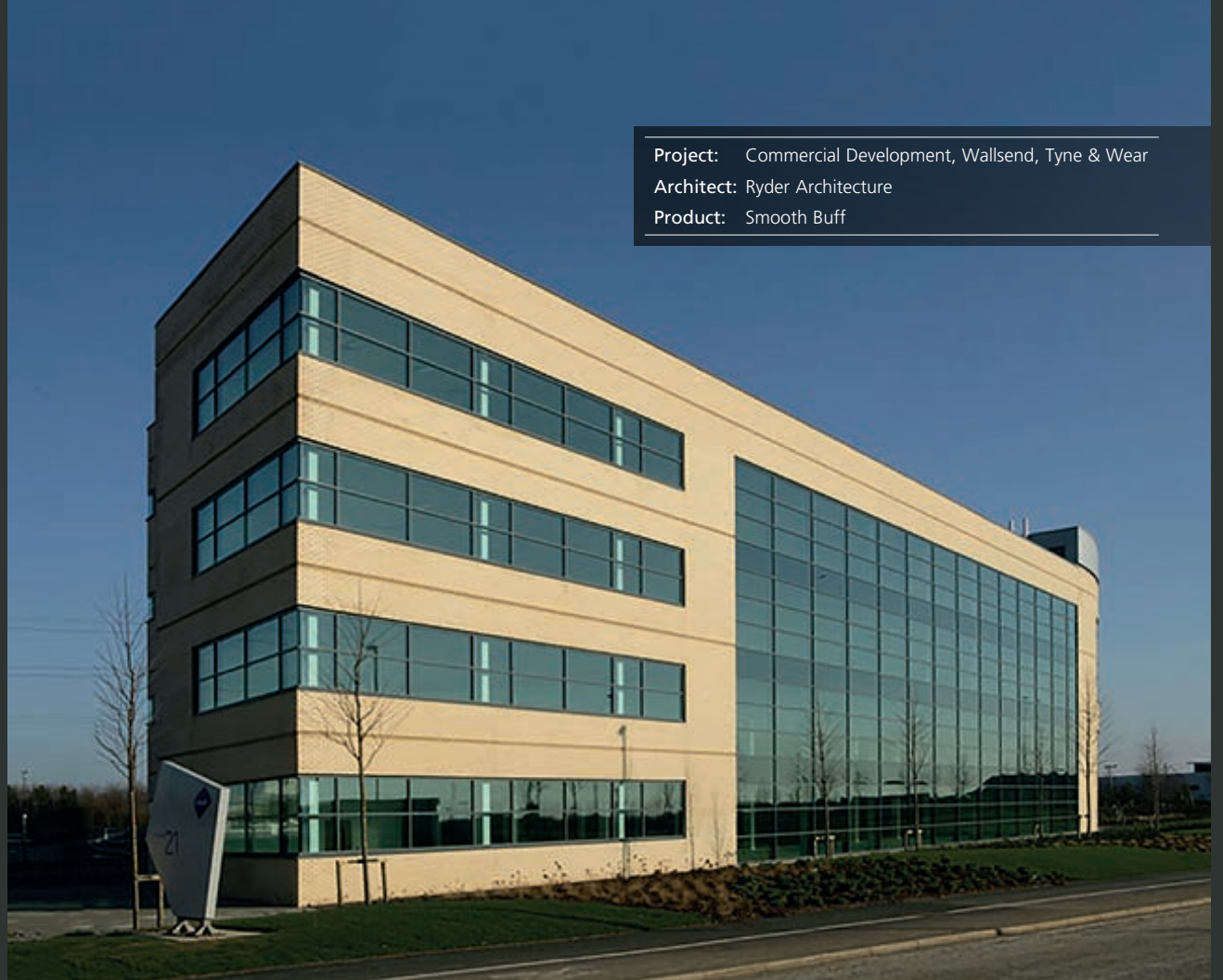
Sandalwood

2731



Smooth Buff

2712



Project: Commercial Development, Wallsend, Tyne & Wear  
Architect: Ryder Architecture  
Product: Smooth Buff

| Product Name        | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤%)* | Size Tolerances Mean* | Configuration         | Type & Texture     | Special Shaped Brick Range | Factory/Location        |
|---------------------|------|-------------|-----------------------|---------------------------------|------------------------|-----------------------|-----------------------|--------------------|----------------------------|-------------------------|
| Mixed Buff Rustic   | 2760 | F2          | S2                    | 60                              | 9                      | T2                    | Vertically Perforated | Wirecut Rusticated | Limited                    | Throckley, Tyne & Wear  |
| New Diana           | 5143 | F2          | S2                    | 40                              | 6                      | T2                    | Vertically Perforated | Wirecut Smooth     | Limited                    | Imported                |
| Oatmeal Textured    | 2715 | F2          | S2                    | 60                              | 9                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Throckley, Tyne & Wear  |
| Royston Golden Buff | 0517 | F2          | S2                    | 60                              | 8                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Nostell, West Yorkshire |
| Sandalwood          | 2731 | F2          | S2                    | 60                              | 9                      | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Throckley, Tyne & Wear  |
| Smooth Buff         | 2712 | F2          | S2                    | 60                              | 9                      | T2                    | Vertically Perforated | Wirecut Smooth     | All                        | Throckley, Tyne & Wear  |

\* To BS EN 771-1





Straw Thatch Rustic

2717



Stuart Buff

2738



Surrey Cream Multi

4138



Surrey Yellow Multi

4156



Tradesman Buff Multi

0304



Tradesman Millgate Buff

0620

| Product Name            | Code | Durability* | Active Soluble Salts* | Compressive Strength (≥ N/mm²)* | Water Absorption (≤ %)* | Size Tolerances Mean* | Configuration         | Type & Texture     | Special Shaped Brick Range | Factory/Location       |
|-------------------------|------|-------------|-----------------------|---------------------------------|-------------------------|-----------------------|-----------------------|--------------------|----------------------------|------------------------|
| Straw Thatch Rustic     | 2717 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Rusticated | Limited                    | Throckley, Tyne & Wear |
| Stuart Buff             | 2738 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Dragfaced  | All                        | Throckley, Tyne & Wear |
| Surrey Cream Multi      | 4138 | F2          | S2                    | 40                              | 20                      | T2                    | Vertically Perforated | Wirecut Rolled     | Limited                    | South Holmwood, Surrey |
| Surrey Yellow Multi     | 4156 | F2          | S2                    | 40                              | 20                      | T2                    | Vertically Perforated | Wirecut Rolled     | Limited                    | South Holmwood, Surrey |
| Tradesman Buff Multi    | 0304 | F2          | S2                    | 60                              | 9                       | T2                    | Vertically Perforated | Wirecut Rolled     | Limited                    | Atlas, West Midlands   |
| Tradesman Millgate Buff | 0620 | F2          | S2                    | 50                              | 12                      | T2                    | Vertically Perforated | Wirecut Rolled     | Limited                    | Cattybrook, Bristol    |
| White Engobe            | 5145 | F2          | S2                    | 40                              | 6                       | T2                    | Vertically Perforated | Wirecut Smooth     | Limited                    | Imported               |

\* To BS EN 771-1



White Engobe

5145





Project: Apartments, Gorbels, Glasgow  
Architect: Page\Park Architects  
Product: Stuart Buff