

## >B< OYSTER ASSEMBLY INSTRUCTIONS:

### Tools required:

Cutting tool, deburring tool and flat-faced spanner.

### Assembly

- Cut the tube end square, and ensure it retains its shape.
- Deburr the tube, both inside and outside.
- Slide the oyster converter onto the tube, taking care not to damage the 'o' ring. The fitting must have the thread facing the end of the tube.
- Using the pliers, dimple the tube with the projections facing outwards. The recommended number is:
 

Up to 16mm	3 dimples
18-42mm	4 dimples
54mm	6 dimples
- Slide the fitting up to the dimples, which will retain it on the tube.
- Screw the thread of the fitting into the component until hand tight.
- Using a flat-faced spanner, tighten until metal to metal contact then a further 1/4 turn.



### Demounting

- Turn off the water supply.
- Place a suitable receptacle under the joint to be dismantled.
- With suitable flat-faced spanners, undo the joint.
- Slide the >B< oyster converter back from the component.
- Pull the tube from the fitting socket, ensuring any excess water is collected in the receptacle.

