

## >B< PRESS ASSEMBLY INSTRUCTIONS:

### Tools required:

Tube cutter, deburring tool, press machine, press jaws.

### Assembly

- Ensure the tube and fitting sizes are compatible.
- Cut the tube end square, and ensure it retains its shape.
- Deburr the inside, and outside of the tube.
- Mark the tube to the correct tube stop depth as a visual aid.
- Check O-rings are present in the fitting.
- Insert the tube into the fitting, passed the O-ring, until it meets the tube stop and the mark on the tube is still visible.
- Insert the >B< profile Jaw with the correct profile and size into the >B< Press Tool.
- Open the press jaw, and align with the O-ring bead, allow the jaw to close.
- Operate the press machine to press the fitting.
- The machine will stop at the end of its pressing cycle.
- Open the jaw, and remove from the fitting.
- Make sure all joints have been pressed.
- If the joint(s) is (are) not pressed, when pressure tested they will leak profusely.



### Demounting

- This fitting system is not demountable.