



MEDITE ULTRALITE MDF maintains the excellent surface smoothness and stability of normal MDF. MEDITE ULTRALITE can be painted to achieve high quality surface finishes and provide a uniform substrate for overlaying. Major benefits include easier handling, reduced tool wear and can be selectively used in applications where the lighter weight features are appreciated. Developed at MEDITE's world class MDF facility in Clonmel, MEDITE ULTRALITE broadens the range of the MEDITE family of high performance MDF products.

APPLICATIONS

The range of product applications for MEDITE ULTRALITE MDF includes, exhibition stands, television and film studio sets, shopfitting components, caravan and mobile home components, wrapped moulding and picture frame industries, theatre stage sets, lightweight event furniture and ceilings.

PERFORMANCE

MEDITE ULTRALITE is suitable for use in internal dry conditions as defined in EN622 parts 1 and 5 and conforms to EN13986. Boards of this type are suitable for use in Hazard Class 1 of EN 335-3.

APPEARANCE

MEDITE ULTRALITE retains the light tan colour of the wood fibre from which it is manufactured.

CONDITIONING

The moisture content of MEDITE ULTRALITE is in the range of 5-9% at the time of manufacture. Changes in dimensions of wood and wood-based sheet materials occur due to changes in relative humidity. For this reason, MEDITE ULTRALITE panels should be conditioned to the final environment for two to three days before cutting and fixing.

MACHINING/FINISHING

Cut or profiled edges of MEDITE ULTRALITE should first be sanded with 150-240 grit, prior to painting. The recommended coating system for the edges is to seal, prime and topcoat with de-nibbing in-between coats to produce a smooth finish. The desired finish on the face can be achieved by application of a base-coat and top-coat. If water-based coatings are used, it is important that forced drying or quick-drying systems be applied in order to maintain the surface quality.



www.mdfosb.com



FIRE RATING

MEDITE ULTRALITE is expected to achieve a fire class rating of Euroclass D within the European classifications.

AUTHORITY

MEDITE ULTRALITE is manufactured under an NSAI registered I.S. EN ISO 9001 quality management system.

SUPPLY

MEDITE ULTRALITE is produced in the following sizes: 1220 x 2440mm and 1220 x 3050mm. Standard thicknesses produced are: 12, 15, 18 and 25mm. Other sizes and thicknesses available on request subject to minimum order quantities.

SERVICE

For further information and/or technical advice regarding processing and painting/finishing of MEDITE ULTRALITE, please contact MEDITE Technical Support Personnel:

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MEDITE ULTRALITE MDF TECHNICAL SPECIFICATION SHEET

All MEDITE MDF products supplied for use in the construction and civil engineering industries are CE marked according to the requirements of the harmonised European standard for wood based panels EN 13986. This provides the necessary assurance to customers and users that MEDITE conforms with the European MDF standard, EN 622-5 and meets all the essential requirements for the Construction Products Directive that are relevant to the product.

In accordance with the provisions of Third Party Certification required within the Final Regulations Order of the Airborne Toxic Control Measure (ATCM) by the California Air Resources Board (CARB) all MEDITE MDF products are CARB Phase 2 Compliant. The approved Third Party Certifier (TPC) Entwicklungs-und Pruflabor Holztechnologie GmbH (EPH – TPC No W-08-010) is contracted by MEDITE to perform the quarterly assessment of the factory production control and to have the stipulated formaldehyde tests carried out by the accredited EPH test laboratory.

| PROPERTY | RANGE | TEST METHOD | UNITS | 12.0mm | 15.0mm | 18.0mm |
|----------------------------|---------|-------------|-------------------|---------|---------|---------|
| Internal Bond | Min | EN 319 | N/mm ² | 0.35 | 0.35 | 0.35 |
| Modulus of Rupture | Min | EN 310 | N/mm ² | 15.0 | 15.0 | 15.0 |
| Modulus of Elasticity | Min | EN 310 | N/mm ² | 1,500 | 1,500 | 1,500 |
| Screw Holding Face | Min | EN 320 | N | - | - | 400 |
| Screw Holding Edge | Min | EN 320 | N | - | - | 250 |
| Moisture Content | Min-Max | EN 322 | % | 5.0-9.0 | 5.0-9.0 | 5.0-9.0 |
| Thickness Tolerance | | EN 324-1 | mm | +/-0.15 | +/-0.15 | +/-0.15 |
| Thickness Swelling (24hrs) | Max | EN 317 | % | 15.0 | 12.0 | 10.0 |
| DIMENSIONAL MOVEMENT | | | | | | |
| Length/Width | | EN 318 | % | 0.60 | 0.60 | 0.60 |
| Thickness | | EN 318 | % | 6.0 | 6.0 | 6.0 |

The results as listed above are based on the minimum specification requirements for all MEDITE ULTRALITE MDF manufactured by MEDITE EUROPE DAC Ltd. All board parameters are in compliance with EN 622 parts 1 & 5. As part of the MEDITE EUROPE DAC ongoing product development programme, the right to modify these product specifications without notice is reserved. MEDITE ULTRALITE conforms to E1 formaldehyde levels as well as also complying with the lower levels required by CARB phase 2.

This leaflet is provided for information purposes only and no liability or responsibility of any kind is accepted by MEDITE EUROPE DAC or their representatives. MEDITE EUROPE DAC have used reasonable efforts to verify the accuracy of any advice, recommendation or information. MEDITE EUROPE DAC reserves the right to alteration of its products, production information and range without notice. As we continually update our technical datasheets please check on **www.mdfosb.com** to ensure you have the latest version.



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