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#### **I IMPORTANT**

The following installation instructions are intended to guide the competent person throughout the entire installation process.

The boiler's guarantee does not cover any damaged caused by non-observance of any of these instructions.

These installation instructions and user's guide must be conserved and given to any new user.

The symbols used in the text are explained below:



WARNING

This indication shows the possibility of causing death from electric shock.



WARNING

This indication shows the possibility of causing death or serious injury.



This indication shows the possibility of causing injury or damage to properties only.



Symbol for useful information.

#### **2 SAFETY**

- This appliance is not destined for use by anyone (including children) with reduced physical, sensorial or mental capacities or those who do not know how to use the appliance, unless they are supervised or instructed by a person responsible for their safety.
- Check that the voltage on the indicator plate of the boiler coincides with the voltage of the mains circuit to which it is going to be connected.
- The use of these boilers in the presence of gases, explosives or inflammable objects is prohibited.
- The air inputs and outputs of the boiler ensure its correct operation and protect it from over-heating.
   They must never be covered.
- This boiler must be disconnected from the mains electricity before carrying out any internal repairs.
- The boiler must be installed in such a manner that the switches or other controls cannot be touched by anyone who is using the bath or shower.
- The installation must be performed in accordance with current electricity regulations.
- This appliance is destined to be permanently connected to a fixed installation. The power circuit of the boiler must incorporate an omni-polar cutoff switch with a separation between the contacts of at least 3 mm.
- The electricity supply circuit must incorporate a Residual-Current Device.
- This boiler must be earthed.

- All the models incorporate different safety elements. If one or more of them are activated, consult the section 7 TROUBLE SHOOTING.
- In time, the presence in the air of smoke, dust and pollution may stain the walls and areas close to the appliance.
- o Any improper use is forbidden.
- Do not install the boiler in rooms prone to frost.

#### **3 INTRODUCTION**

#### 3.1 DESIGN & OPERATION

The GabarronCMI5BGboilers are electrically heated appliances providing wet central heating through a standard radiator system (or underfloor system with special kit).

The GabarronCMX15BGboilers are electrically heated combi boilers providing wet central heating through a standard radiator system (or underfloor system with special kit) and domestic hot water (DHW) delivered from an integral unvented store at mains water pressure.

Outputs are from 2 to 15kW. Maximum output can be adjusted to match the heat requirement of the system or the limitations of the incoming available power supply.

Operation is possible on three phase 3x400V+N or single phase 230V - 50Hz.

The boilers are designed for internal installation on a suitable wall with consideration for the total weight of the appliance when full.

A digital control panel provides user control to adjust the temperatures of heating and hot water. A power modulation feature automatically adjusts the heating output to the demand to ensure economic operation.

A suitable external time clock/room thermostat should be fitted.

An adjustable thermostatic blending valve must be fitted on the hot water supply to ensure a safe and economic supply of hot water.

All components for sealed system central heating are builtin. A suitable filling loop should be fitted externally to comply with water supply regulations.

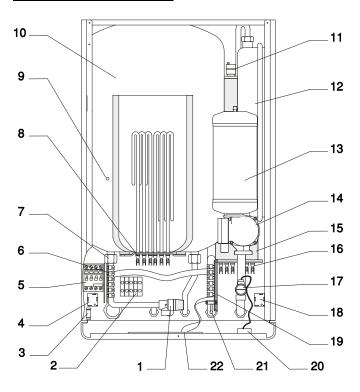
Heating and hot water functions will operate independently but not simultaneously with priority always to hot water production unless this function is not selected.

#### **3.2 PRINCIPLE COMPONENTS**

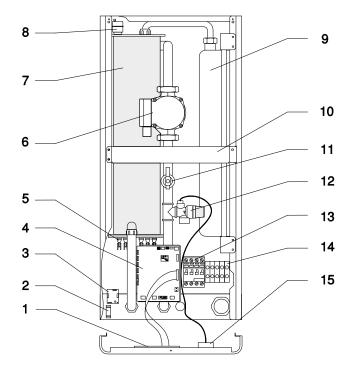
- Insulated steel boiler unit with immersed stainless steel elements INCOLOY800
- 50 L stainless steel domestic hot water store with CFC free insulation and immersed stainless steel elements INCOLOY800.
- Fully integrated electronic control boards featuring temperature control and modulation

- function, pump over-run, anti-seize and frost protection. Self diagnostic fault information.
- Sealed system heating components: circulating pump, 6L expansion vessel, auto air-vent, 3 bar relief valve, pressure gauge, water flow switch and temperature limit safety thermostat.
- Unvented hot water components: 7 bar relief valve, 2l expansion vessel, non-return valve and temperature limit safety thermostat.
- Silent TRIAC power switches.
- Digital control board.

#### 3.3 KEY TO COMPONENTS



- I DHW 7 bar relief valve.
- 2 Connection block.
- 3 ON / OFF switch.
- 4 DHW safety thermal limit switch.
- 5 Main contactor.
- 6 DHW electronic PCB
- 7 Anti-electrolysis DHW hoses.
- 8 DHW resistance.
- 9 Temperature sensor location.
- 10 Insulated tank 50L.
- 11 Automatic purge.
- 12 Heating expansion vessel 6L.
- 13 DHW expansion vessel 2L.
- 14 Circulation pump.
- 15 Insulated heating header tank.
- 16 Heating resistance.
- 17 Heating 3 bar relief valve.
- 18 Heating safety thermal limit switch.
- 19 Main electronic PCB.
- 20 Pressure gauge.
- 21 Heating flow detector.
- 22 Controls card.



- I Controls card.
- 2 ON / OFF switch.
- 3 Heating safety thermal limit switch.
- 4 Main electronic PCB.
- 5 Heating resistance.
- 6 Circulation pump.
- 7 Insulated heating header tank.
- 8 Automatic purge.
- 9 Heating expansion vessel 6L.
- 10 Drip pan.
- II Heating flow detector.
- 12 Heating 3 bar relief valve.
- 13 Main contactor.
- 14 Connection block.
- 15 Pressure gauge.

#### 3.4 SAFETY DEVICES

Safe operation under various conditions is ensured by the following controls:

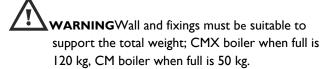
- Water flow switch that monitors water flow in the heating system and will prevent operation in case of a blockage, if the system flowrate is below the permitted level, error E3 will appear.Installation of a system by-pass may be necessary (see 7.3HEATING SYSTEM FLOW SWITCH – E3 ERROR & SYSTEM BY-PASS REQUIREMENTS).
- Hot water high limit safety thermostat will prevent operation if the temperature exceeds 80°C. It requires re-setting manually.
- Heating system high limit safety thermostat will prevent operation if the temperature exceeds 100°C. It requires re-setting manually.
- Hot water pressure relief valve will discharge to relieve excess pressure at 7 bar. (Requires piping to a safe external discharge point.)
- Heating system pressure relief valve will discharge to relieve excess pressure at 3 bar. (Requires piping to a safe external discharge point.)

#### **4 INSTALLATION**

#### **IMPORTANT PRE-INSTALLATION POINTS**

In order to ensure the successful installation and operation of your Gabarron boiler please consider the following points before commencing.

#### SITING THE BOILER



Allow sufficient clearance and access for operating, maintenance and repair work.

Boiler must be protected from any water, moisture, or dampness.

Installation must comply with regulations for electrics if installed in bathrooms.

Boiler electrical protection rating is IP20/IP2X. This boiler is not designed to be installed in the open air.

The boiler must be installed in the upright position.

#### **ELECTRICAL POWER SUPPLY & WIRING**



**WARNING**Before carrying out any work inside the boiler and obtaining access to terminals, all supply circuits must be disconnected.



**WARNING**Earth the appliance. If the appliance is not earthed, it may hold voltage if a defect occurs.

Competency for electrical installation is required.

The power supply must meet the capacity for the heat output required plus all other appliance that may be supplied.

The cable, MCB and RCD must be of sufficient capacity to carry the required load.



Boiler is supplied set at maximum output and must be adjusted to suit the incoming supply before being switched on. (See 5.1 LIMITING BOILER MAXIMUM OUTPUT).

# **HEATING SYSTEM & CONTROLS**

Any existing system must be suitable for sealed system operation at up to 3bar pressure and may require flushing/cleansing.

A combi filling loop, isolation valves and drain point are required.

A time clock/room thermostat should be installed. (Necessary to activate automatic power modulation)

System by-pass will be required for fully TRV systems. The correct heat requirement for the dwelling should be calculated.

#### **HOT WATER SYSTEM**

Competency to install unvented hot water system is required.

Any existing system and controls (e.g. shower) must be suitable to operate at mains water pressure.

The incoming water main pressure and flow must be sufficient for requirements.

If incoming mains pressure is excessive (above 5 bar) a pressure reducing valve is required.

The boiler safety valves require piping to a safe discharge point.

In hard water areas it is advisable to take normal precautions against lime scale formation.

The installation should be carried out by a person certified as competent for the installation of unvented hot water systems in accordance with current building regulations.

Installation should also be in accordance with the relevant British Standards and Codes of Practice including the following:

BS 5449 Forced circulation hot water systems

BS 5546 Installation of hot water supplies for domestic purposes

BS 6700 Design, installation, testing and maintenance of services supplying water

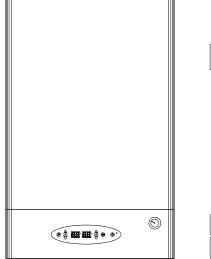
BS7074 Application, selection and installation of expansion vessels and ancillary equipment for sealed water systems.

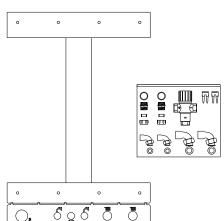
BS 7593 Code of Practice for treatment of water in heating systems

BS 7671 Requirements for electrical installations, IEE Wiring Regulations

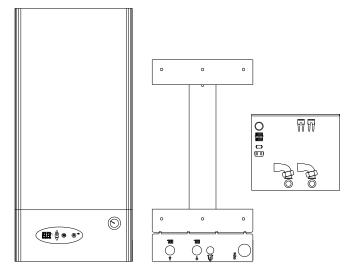
# **4.1 GENERAL REQUIREMENTS**

#### **4.2 UNPACKING & CONTENTS**





- Wall bracket with template.
- Boiler.
- Documentation.
- Bag with parts and fittings.



- Wall bracket with template.
- Boiler.
- Documentation.
- Bag with parts and fittings.

Dispose of the cardboard packaging at a cardboard recycling site. Observe national regulations.

# WARNINGINSTALL UPRIGHT ON A WALL SUITABLE TO SUPPORT THE TOTAL WEIGHT OF THE BOILER WHEN FULL OF WATER – 120 kg.

The location should be clean and dry with no presence of gases, explosives or flammable objects.

It is not suitable for installation outside and should be protected from moisture and frost.

The boiler must be sited so that the boiler and controls are not accessible to any persons whilst using a bath or shower and there should be no possibility of water dripping or splashing onto the boiler or controls.

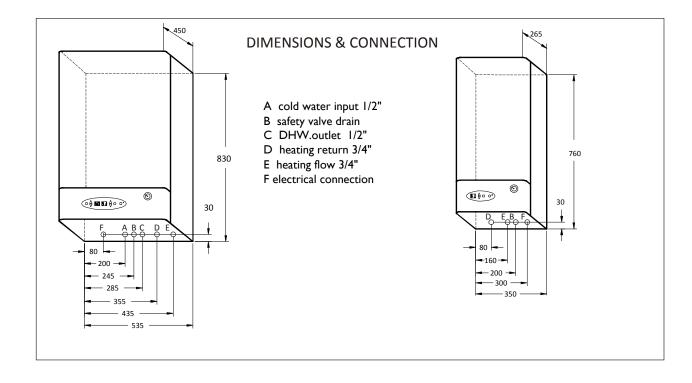
Electrical safety regulations for clearances must be followed if installed in a bathroom or shower area.

The boiler has an electric protection rating of IP20/IP2X.

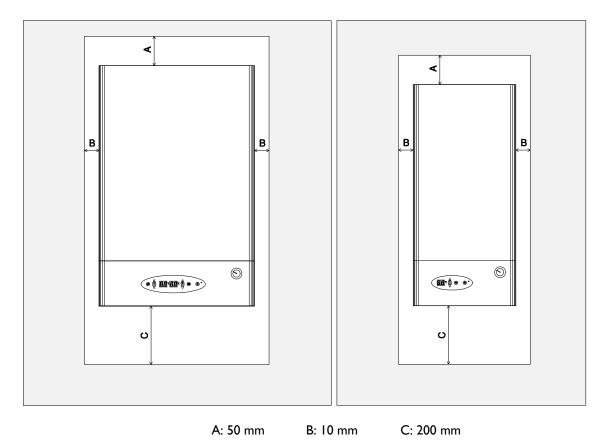
Where possible the boiler should be sited to minimize the pipe distance to hot water outlets.

The power supply cable should be carefully routed and secured and provision made for a suitable isolation switch and MCB/RCD.

#### **4.4 DIMENSIONS & CONNECTIONS**



#### **4.5 CLEARANCES**



The clearances around the boiler as shown above must be observed for correct operation.

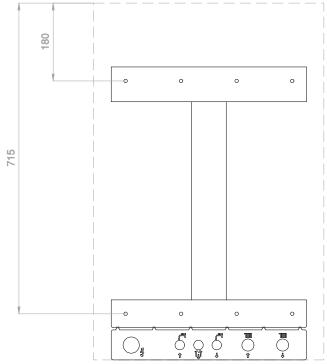
A minimum of 200mm clearance must be maintained underneath the boiler to allow replacement of the heating elements if required. A minimum of 500 mm clearance must be maintained in front of the boiler to enable easy access for servicing.

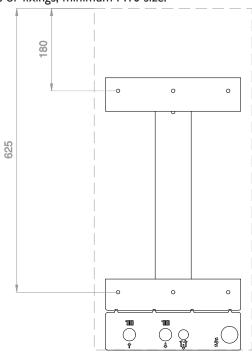
Ensure sufficient space to make all water connections including the outlet pipes for the heating and hot water safety valves which should be routed to a suitable discharge point.

# **4.6 MOUNTING BRACKET**

Mark the holes positions using the wall bracket as a template per the diagram.

Fit bracket securely onto wall before lifting appliance into position. Drill the holes and fit the bracket ensuring it is level using suitable high strength screws, with appropriate plugs or fixings, minimum M10 size.



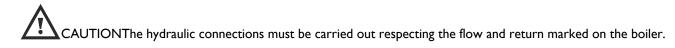


Always use assistance if required. Wear suitable cut resistant gloves when handling the appliance.

Ensure safe lifting techniques are used. Do not lift the appliance by attached pipe-work or components.

When lifting the boiler ensure that the fixing elements and the wall have a sufficient load-bearing capacity. Check the quality of the wall.

#### **4.7 WATER CONNECTIONS**

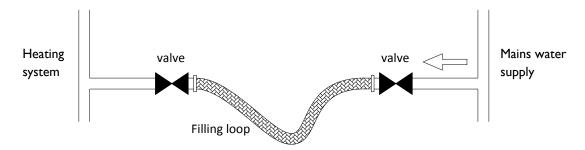


CAUTION When tightening or loosening threaded connections, always use suitable tools as open-end spanners. Do not use pipe wrenches, extensions or unsuitable tools that may cause damage or water leaks.

Install purges in the radiators and high points of the installation.

#### Filling Loop

A combi filling loop is required for filling of the heating system and replacing water lost during servicing or bleeding and should be installed close to the boiler. The loop should be as shown in the diagram and comply with current Water Supply Regulations. The temporary connection should be removed after filling and the valves sealed with suitable caps.



#### **Heating Flow & Return**

These connections are  $\frac{3}{4}$  " for connection to 22mm pipe using the tails provided. Service valves should be installed at this position to allow the boiler to be isolated for maintenance without the need to drain the entire system. The valves should be of sufficiently large bore so not to restrict the heating circulation.

The boiler is not suitable for single pipe heating systems, only a twin-pipe heating system should be used.

#### **Drain Point**

A drain point should be fitted at the lowest point of the system. It is not acceptable to drain the boiler through the safety valve as debris and deposits will prevent correct operation of the valve.

#### **Heating System By-pass**

The heating water flow switch requires a minimum flow rate through the boiler of 7 L per minute for correct operation. Systems fitted throughout with Thermostatic Radiator Valves will require provision of a System By-pass to maintain sufficient flow should all the valves be closed. (see 7.3 HEATING SYSTEM FLOW SWITCH – E3 ERROR & SYSTEM BY-PASS REQUIREMENTS).

#### System Expansion

An integral 6 L expansion vessel provides for expansion of the heated system water under normal conditions however a system with larger volumes of water may require extra expansion capacity to be provided.

#### **Cold Water Inlet**

A ½" connection is provided for connection to 15mm pipe. An integral isolating valve provides control of the incoming water supply. An internal non-return valve prevents possible back-flow should the water main fail.

CAUTION: If the incoming water pressure exceeds 5 bar it is necessary to install a Pressure Reducing Valve set at 2.5 bar on the water main into the dwelling. This will protect the boiler and prevent constant opening of the 7 bar relief valve.

#### **Hot Water Outlet**

A ½" connection is provided for connection to 15mm pipe. To ensure economic operation the pipe run between the boiler and taps should be in not more than 15 mm dia. pipe and the distance as short as possible. The pipe-work should be insulated to reduce heat loss.

#### **Safety Valve Connections**

The 7 bar pressure relief valve on the domestic hot water store may discharge boiling water and should be piped to a safe but visible drain point e.g. a gulley where any discharge will not cause damage or injury.

CAUTION :A tundish should be incorporated close to the appliance where any discharge will be visible but not hazardous. The pipe-work should have a continuous fall to the drain and should be of minimum 22mm dia. if more than one discharge is connected to it.

The 3 bar pressure relief on the sealed heating system may discharge boiling water and should be piped with a continuous fall to a safe yet visible point where any discharge cannot cause damage or injury.

#### **4.8 DHW DISCHARGE PIPE-WORK**

The CMX electric combi boiler range incorporates a 50 L unvented hot water storage vessel and an internal, temperature and pressure relief valve.

CAUTION: The discharge pipe-work from the T&P relief valve must be installed by a competent person and in accordance with Part G3 of The Building Regulations.

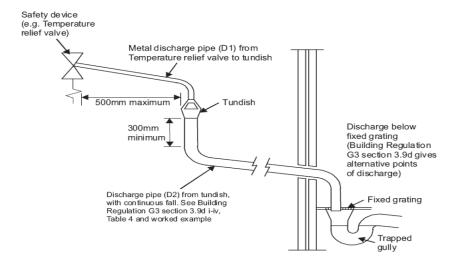
- The position of the tundishshall be visible to the occupants and shall be positioned away from any electrical device.
- The pipe size and distance from the T&P valve to the tundish and from the tundish to termination point must comply with the requirements of Part G3 of the Building Regulations
- The discharge pipe must fall continuously from the valve outlets and be un-obstructed
- The discharge pipe material must be capable of conveying water / steam at 100°C
- The final discharge point must be in a safe and visible position

Table I - Sizing of copper discharge pipe "D2" for common temperature relief valve outlet sizes

\*Refer to paragraphs 3.5, 3.9, and 3.9(a) of Approved Document G

ValveOutletSize	Minimum size if	Minimum size of	Maximum resistance allowed,	Resistance created by
	discharge pipe	discharge pipe	expressed as length of straight	each elbow or bend
	DI*	D2* from tundish	pipe (i.e. no elbows or bends)	
G1/2	I5mm	22mm	Up to 9m	0.8m
		28mm	Up to 18m	1.0m
		35mm	Up to 27m	1. <del>4</del> m
G3/4	22mm	28mm	Up to 9m	I.0m
		35mm	Up to 18m	1. <del>4</del> m
		42mm	Up to 27m	1.7m
GI	28mm	35mm	Up to 9m	I.4m
		42mm	Up to 18m	1.7m
		54mm	Up to 27m	2.3m

#### **Typical Discharge Pipe terminations** (source: Building Regulation G3):



All installations must be fitted in accordance with all local regulations in force at that time. Failure to comply with these regulations will invalidate the manufacturers' warranty.

#### **4.9 PUMP DUTY**

Boiler equipped with a high efficiency circulation pump, with a maximum impulsion height of 6.2 m and a maximum flow of  $3.3 \text{ m}^3 / \text{h}$ .

There are selectable operation modes with the built-in knob. You can select constant operating speeds I, II and III.

A LED indicator informs about the operating status of the pump

- Green: correct operation.
- Green / red flashing: Lower voltage U<180V; overvoltage U>253V; Module overheating
- Red flashing: pump blocked.

#### **4.10 ELECTRICAL CONNECTIONS**

#### **Connection to Mains Supply**

The CM15BG and CMX15BG boilers must be installed in premises having a system impedance of not more than  $0.25 + j0.25\Omega$ .

The CMI5BG and CMXI5BG boilers comply with the technical requirements of BS EN 61000-3-3.

The CMI5BG and CMXI5BG boilers must be installed in premises having a service capacity ≥100 A per phase.

Complete all the pipe-work before connecting the boiler to the electricity supply.

Any re-installation must be performed by qualified electricians.

Ensure that the mains voltage available coincides with that shown on the rating label.

WARNING IMPORTANT: CHECK THAT THE TOTAL POWER SUPPLY TO THE BUILDING HAS SUFFICIENT LOAD CAPACITY TO SUPPLY THE BOILER AT THE HEAT OUTPUT REQUIRED IN ADDITION TO ALL OTHER APPLIANCES THAT MAY BE SUPPLIED.

WARNING THE SUPPLY CABLE TO THE BOILER SHOULD BE OF SUFFICIENT SIZE TO CARRY THE LOAD CAPACITY REQUIRED. IT SHOULD BE WIRED THROUGH A LINKED ISOLATOR SWITCH WITH

# MINIMUM CONTACT GAPS OF 3mmIN EVERY POLE AND PROTECTED BY A SUITABLY RATED CIRCUIT BREAKER MCB/RCD

Install the necessary electrical protections as indicated in the current regulations. In the event of these regulations not being complied with, the manufacturer will not be liable for any bodily injury or material damage that may occur.



**WARNING** IT IS ESSENTIAL THAT THE BOILER IS PROPERLY EARTHED and the wiring tested to current IEE regulations.

#### **Electrical Supply Sizing**

The following table shows the specification for a boiler installed on single phase supply.

Rated output of boiler	4kW	5kW	6kW	7kW	8kW	9kW	10kW	HkW	12kW	13kW	15kW
Supply current	17.4A	21.7A	26.1A	30.4A	34.8A	39.IA	43.5A	47.8A	52.2A	56.5A	65.2A
MCB / RCD rating	20A	25A	32A	32A	40A	50A	50A	50A	63A	63A	80A
Minimum cable size	2.5mm	4mm	4mm	6mm	6mm	10mm	10mm	10mm	16mm	16mm	16mm

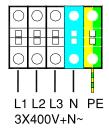
#### **Connection to Boiler**

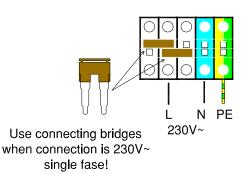


WARNING Touching live connections can cause serious personal injury.

Before establishing a mains connection switch off the power supply. Secure the power supply against being switched on again. Mains connection terminals remain live even if the on/off switch is turned off.

The boiler is delivered ready for operation on 3x400V three phase supply. For operation on 230V single phase the bridging connections supplied must be connected across the terminals of the connection block as shown.





The terminal connection block is at the rear right-hand side of the boiler and is accessed after removing the boiler front panel . The supply cable should be safely routed to this point through the cable entry point on the right hand bottom of the boiler.



CAUTION: A mains voltage at the incorrect plug terminal can destroy the electronics.



Make sure the connectin cables are securely fastened to the plug terminals.

#### Wiring External Controls

It is recommended that the boiler is controlled by an external control such as a time clock or room thermostat or a combined programmable room thermostat such as the Elnur model CTP-10.

CAUTION: The switching connection of this control should be VOLT FREE and connected to the terminals indicated 'TA' on the PCB. The factory fitted link across these terminals must be removed.

The boiler's automatic power modulation feature is activated by the initial interruption of this switching link.

#### **5 COMISSIONING**

#### **5.I LIMITING BOILER MAXIMUM OUTPUT**

The boiler is supplied for operation on maximum heat output of 15kW. The output can be rated below this maximum to match the heat load required.

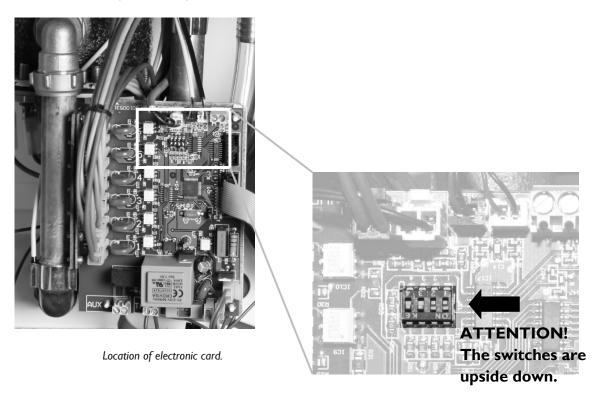
WARNING: ON INSTALLATIONS WHERE THE INCOMING POWER SUPPLY IS NOT CAPABLE OF MAXIMUM LOAD THE BOILER CONTROL MUST BE RE-CONFIGURED TO LIMIT THE OUTPUT BEFORE SWITCHING ON.

As the output for Domestic Hot Water will also be limited to the same level it is recommended to adjust to the highest output possible so as to maintain the best hot water performance.

The boiler will not exceed this pre-set maximum but will still modulate in heating mode up to this level, adapting to demand and ensuring economic operation.

Adjustment is made by selecting the desired position of switches numbered I to 4 in a block situated on the main PCB. The PCB is located after isolating from the mains, removing the case and tilting the control panel.





With a small screwdriver move the switches to correspond to the positions shown in the tables for the required output, referring to a single or three phase supply.

Correct configuration for the selected output can be checked on the boiler display panel following the procedure shown in 7.4 CHECKING RATED HEAT OUTPUT.



CAUTION: It is essential to confirm the power output with the use of a clamp meter.

# LIMITATION OF OUTPUT ON MODELS CM15 & CMX15

	Connection THREE-PHASE 3x400V~+N							
POSITION OF THE SWITCHES	MAXIMUM OUTPUT LIMITED TO :							
1 2 3 ¢	15kW	21.7A	21.7A	21.7A				
1 5 3 ¢	13kW	13.0A	21.7A	21.7A				
1 5 3 ¢	12kW	21.7A	21.7A	8.7A				
1 5 3 ¢	11kW	13.0A	13.0A	21.7A				
1 5 3 ¢	10kW	21.7A	8.7A	13.0A				
1 2 3 ¢	9kW	13.0A	13.0A	13.0A				
00 B	8kW	13.0A	8.7A	13.0A				
00N	7kW	8.7A	13.0A	8.7A				
NO 8 4	6kW	8.7A	8.7A	8.7A				
7 E Z L	5kW	-	13.0A	8.7A				
1 2 3 ¢	4kW	8.7A	8.7A	-				
1 5 3 ¢	3kW	-	-	13.0A				
1 2 3 ¢	2kW	8.7A	-	-				

Connection SINGLE PHASE 230V~						
Connection SiNGLE PHASE 250V						
POSITION OF THE SWITCHES S	MAXIMUM OUTPUT LIMITED TO :					
ON	15kW*	65.2A*				
1 2 3 ¢	13kW*	56.5A*				
1 2 3 4	12kW	52.2A				
1 2 3 ¢	11kW	47.8A				
1 2 3 4 ON	10kW	43.5A				
OON	9kW	39.1A				
OON	8kW	34.8A				
NO 8 4	7kW	30.4A				
1 2 3 4	6kW	26.1A				
1 2 3 ¢	5kW	21.7A				
1 2 3 ¢	4kW	17.4A				
1 2 3 ¢	3kW	13.0A				
1 5 3 ¢	2kW	8.7A				

<sup>\*</sup> The standard configuration of the boiler only allows a maximum of I2kW when connected SINGLE-PHASE 230V – 50Hz.

#### **5.2 HEATING SYSTEM INITIAL FILLING**

Ensure both flow and return isolation valves are open. Identify the boiler automatic air release valve at the top right hand side of boiler and loosen the cap. Close any manual air vents fitted on the system.

Be careful not to splash any of the electrical components.

Connect the filling loop and fill slowly until the pressure gauge indicates between 1 and 1.5 bar.

Proceed to vent all the manual release valves until all air is purged from the system. It will be necessary to top-up through the filling loop during this operation.

#### **5.3 PUMP CHECKING & VENTING**

Sometimes (i.e. if display fault E3) it is necessary to check that the pump is properly vented and spinning freely.

To purge the pump, turn on the boiler and with the pump selector, alternate between positions III and Min every fifteen seconds. Keep this operation for 5 minutes.

If excess air remains in the system or there is insufficient pressure or flow rate the boiler will fail to operate and display fault E3.

A LED indicator informs about the operating status of the pump:

- Green: correct operation.
- Green / red flashing: Lower voltage U<180V; overvoltage U>253V; Module overheating
- Red flashing: pump blocked.

#### 5.4 HEATING SYSTEM FLUSHING



CAUTION: Flush the heating installation thoroughly prior to installation.

The heating system should be flushed in accordance with BS7593 & BS5449 which will remove any debris or contaminants detrimental to the operation and life of the boiler. Any cleanser or additives used should comply with current standards and the manufacturer's instructions carefully followed.

NOTE: IT IS IMPORTANT NOT TO USE THE BOILER PRESSURE RELIEF VALVE TO DRAIN OR FLUSH THE SYSTEM AS TRAPPED DEBRIS WILL CAUSE INCORRECT OPERATION. A PURPOSE PROVIDED DRAIN POINT SHOULD BE USED.

#### 5.5 FILLING DOMESTIC HOT WATER

Open the mains water inlet valve underneath the boiler. Turn on all the hot water system taps and thoroughly flush allowing water to flow until no air is present. This will automatically vent the integral hot water store of any air.

#### **6 OPERATING THE BOILER**

#### **6.1 INITIAL SWITCHING ON**



CAUTION: THE MAXIMUM HEAT OUTPUT MUST BE ADJUSTED BEFORE SWITCHING ON.THE BOILER SHOULD NEVER BE SWITCHED ON WITH THE HEATING SYSTEM OR DHW TANK EMPTY. DAMAGE COULD OCCUR.



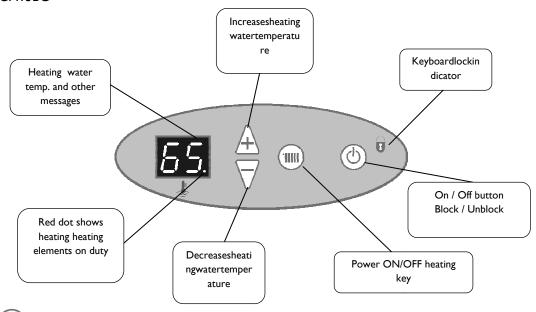
When the boiler is first connected it will perform a general self-check and if a fault is detected it will be indicated on the display.

Turn on the boiler with the on/off switch located at the back of the boiler as shown.

Mains connection terminals remain live even if the on/off switch is turned off.

#### **6.2 CONTROL PANEL DESCRIPTION**

#### **MODELS CMX15BG** Increasesheati Heating water DHW.temperatu ngwatertempe temp. and other re and other Increases rature messages DHW. messages temperature Keyboardlockin Power ON/OFF dicator DHW.key 7,000 Keyboard power ON/ OFF DecreasesDH block ON/OFF temperature Red dot shows Power ON/OFF Red dot shows Decreasesheati heating heating DHW. heating heatingkey ngwatertemper elements on duty elements on duty ature



Push the button to start the boiler up. The same button will turn the boiler off when pushed again.

If the heating or DHW function are not selected the relevant screen will not display a value but just a red dot.



#### **6.3 DOMESTIC HOT WATER OPERATION**

To select the DHW function push the press the button. Pushing again will switch the function off and return display to just a red dot.



When the DHW mode is selected the display will show the actual temperature in the DHW accumulation tank. The boiler will always give priority to DHW production over central heating until the selected DHW temperature is reached.

If heat is demanded by the DHW and the elements are energized a small red indicator is displayed to the right of the temperature display.



This light will go out when the desired temperature is reached.

The setting of the DHW temperature can be modified by pushing either the button or the using the same buttons to adjust the setting that flashes on the display. The modified setting will be stored

automatically after a few seconds, or instantly if we push the button.

The DHW setting can be varied between 20 and 55°C.

The DHW has priority over the central heating operation and so the outputs are never added together.

Water storage at maximum temperature will provide the best protection against the possible formation of legionella bacteria.

#### 6.4 CENTRAL HEATING OPERATION

First ensure that any external controls such as room thermostat or time clock are demanding heat.

To select the heating function, push the button. Pushing again will switch the function off and return display to just a red dot.

When the heating mode is selected the display will show the temperature of the heating water.

We can modify the setting of the temperature of the water by pushing either the button of

the  $\,$  button and using the same buttons to adjust the value that flashes on the display.

The modified setting will be stored after a few seconds or instantly if we push the button

The heating setting can be varied between 8°C and 85°C. The symbol H appears after the 85 value or before the 8 value. If we select this value, the heating will function in anti-freeze mode.

If the setting is higher than the actual temperature of the heating water and the DHW is not connected, the heating will connect and a small red indicator of the consumption of heating resistances will light up.

# 6.5 ANTI-FREEZE MODE (Frost Protection)

It is possible to select an anti-freeze mode for frost protection during periods of inactivity. The power supply to the boiler must be maintained.

By attempting to set a central heating temperature below the 8°C value or above the 85°C value the symbol H will appear on the display. By selecting this value the heating will only work in anti-freeze mode i.e. if the boiler temperature falls to 7°C the heating will activate automatically.

#### **6.6 HEATING MODULATION FEATURE**

The advanced control board on the boiler will automatically modulate the heating output to the demand required to save energy.

This function works by the boiler 'learning' and anticipating the time taken to reach the temperature level demanded by the external thermostatic control. The power output is automatically adjusted therefore reducing power consumption on warmer days or when another heat source is present.

An external 'volt free' control must be fitted across the terminals marked 'TA' on the PCB and the 'bridge' removed for this function to be activated.

#### **6.7 LOCKING THE CONTROL PANEL**

It is possible to lock the buttons of the control panel to prevent any adjustment.

By keeping the button pressed down for a few seconds, the padlock will light up

The control buttons of the boiler will be locked and no button will respond when pressed. Internally all the settings remain the same and the boiler will function normally.

To unlock the buttons, press the same button down for a few seconds until the padlock light goes off. If the boiler is disconnected from the mains or there is a failure in the house's electricity supply, the buttons will also be unlocked.

#### **6.8 PUMP ANTI-SEIZE FUNCTION**

The advanced boiler control will automatically energize the pump for 10 seconds each month to protect it from seizing during long periods of inactivity. The power supply must be maintained for this function to operate.

# **7TROUBLESHOOTING**

# 7.1 POSSIBLE FAULTS & SOLUTIONS

Problem	Possible cause	Solution
	No power to boiler.	Check incoming power supply.
	No power.	Check boiler control switch is on.
Boiler willnotstart		(See Section 6.1.)
	Heating overheat. Switch tripped.	Locate switch and reset. (See
		Section 7.2)
	DHWOverheat switch tripped.	Locate switch and reset. (See
		Section 7.2)
	DHW tank empty.	Open a hot water tap until the
		water flows.
Fault El displayed	Heating water out temperature	ContactTechnicalService
Heating flow temperature sensor	probe defective.	C T . I IC
Fault E2 displayed	Heating water return temperature	ContactTechnicalService
Heating return temperature sensor	probe defective.	Charleton laste
Fault E3 displayed	Low heating system pressure.	Check for leaks.
Heating system water flow switch  Fault E3 continued	Pumpnotturning.	Refill heating system to 1.5 bar.  Check rotating freely (sect 5.3)
Fauit E3 Continued	Fulliphotturning.	Replace pump if necessary.
	Air in system.	Purge thoroughly.
Fault E3 continued	All III system.	Check automatic air valve open.
		Ventpump (sect5.3)
	System resistance too high or	Check pump speed 3.
Fault E3 continued	blockage.	Check pump duty (sect 4.9)
	3	Open all radiator valves.
		Install system by-pass.
Fault E5 displayed	Error in configuration for maximum	Check correct configuration (See
	heat output.	Section 5.1)
Fault E6 displayed	Defective DHW tank temperature	Check connections. Replace sensor
DHW temperature sensor	sensor.	if necessary.
	Excessive heating system pressure.	Check filling loop not passing and
Heating system water		remove.
discharging from 3 bar safety		Check expansion vessel is charged
vaive		with air.
	Evensive pressure in demostic	Check system expansion volume.  Check incoming mains pressure is
	Excessive pressure in domestic water system.	below 5 bar.
Domestic water discharging	water system.	Fit pressure reducing valve.
from 7 bar valve		Check 2L expansion vessel charged
		with air.
T	Control panel blocked	See Section 10.2 BLOCKING THE
The buttons do not respond	'	CONTROLS
	Settingstoolow.	Check temperatura & output
Law hasting towns and the		selected.
Low heating temperature	Failure of heating elements	Check and replace.
	Heat requirements miscalculated.	Re-calculate& configure.

If the suggested action fails to resolve a problem please contact ELNUR technical service for further advice.

#### 7.2 OVERHEAT LOCK-OUT & RE-SETTING

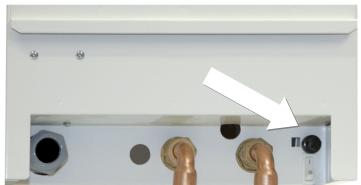
#### Central heating overheat.

If the boiler detects a overheat condition of 100°C (80°C if adapted floor heating) in the central heating circuit a safety thermal limit switch will operate and switch the boiler off disabling all functions including DHW production. The cause of the overheat should be investigated.

The safety limit switch is on the left underside of the boiler and will require re-setting manually by following the procedure shown:

Unscrew & remove the black cap and push the small pin behind it until you hear a click.

The limiter will not re-set until the temperature in the heating header drops below 100°C or 80°C if the boiler is adapted for radiant floor heating.



#### Domestic Hot Water overheat.

As with the heating circuit a second thermal limit switch, situated on the right underside of the boiler, will operate if a overheat condition (80°C) is detected in the DHW circuit and switch the boiler off disabling all functions including central heating.

The cause should be investigated and the above procedure followed to re-set the DHW limit switch.

# 7.3 HEATING SYSTEM FLOW SWITCH - E3 ERROR& SYSTEM BY-PASS REQUIREMENTS

If the error E3 appears on the display, the flow switch has detected insufficient water flow in the heating circuit and heat production is disabled to protect the boiler from overheating.

The possible causes for this condition are:

- Insufficient water pressure in the heating system requiring re-filling to 1.5bar
- Pump not circulating or seized. Check as shown (Sect 5.3)
- Blockage in heating circuit from debris or a foreign object in the boiler or pipe-work.
- Insufficient flow rate caused by restrictions such as insufficient size pipe-work, too many bends or isolation valves with restricted bore.
- Closed radiator valves (Thermostatic). In this situation it is essential the required minimum flow rate of 7 L per minute is maintained through the boiler during all conditions. It may be sufficient to maintain one radiator with permanently open valves however the guidance under current Building Regulations relating to the conservation of energy recommends the fitting of an automatic by-pass valve. This type of valve modulates open when necessary to ensure that the appropriate minimum flow rate is maintained through the boiler, at all other times it is closed thus preventing unnecessary and wasteful circulation through the bypass and the boiler.

# 7.4 CHECKING RATED HEAT OUTPUT

that moment.

#### **8 MAIN COMPONENTS**

Heating expansion vessel 6L DHW.expansion vessel 2L DHW.expansion vessel hose CMX 50 LDHW.insulated tank Insulated heating header tank Circulation pump RKC130 Main electronic card with support DHW.electronic card with support Controls card CM15G&CM18G Controls card CMX15G&CMX18G Temperature probe, white connector Temperature probe, black connector 15 kW heating resistance & joint 140 18 kW heating resistance & joint 140	ref. 60091510 ref. 60091515 ref.60100020 ref. 60100072 ref. 60101700 ref. 60190076 ref. 60101310 ref. 60100510 ref. 60100540 ref. 60100580 ref. 60100590 ref. 60100750 ref. 60100750	15 kW DHW.resistance& joint DHW.resistance joint 3/4" heating flow detector 0-4 bar pressure gauge 100°C thermal limiter 80°C thermal limiter Automatic purge 3 bar central heating relief valve 7 bar DHW. relief valve DHW.retention valve 1/2" filling / shut off valve Adhesive controls cover 220x60 Adhesive controls cover 140x50	ref. 60100700 ref. 60100068 ref. 60100805 ref. 60101860 ref. 60101870 ref. 60100840 ref. 60100850 ref. 60100830 ref. 60100502 ref. 60100508
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#### 9 MAINTENANCE & CARE

Gabarron electric boilers do not require any special maintenance for a prolonged and trouble-free life however the following points should be observed:

-Check and maintain the heating system pressure between I & I.5 bar when cold. Frequent re-filling of the system could cause scaling and corrosion and should be avoided. Regular pressure loss could indicate a leak and should be investigated promptly.



CAUTION –Under no circumstances should the boiler be switched on when the system is dry..

CAUTION - Never start the boiler when the DHW tank is empty; to fill it for the first time open a hot water tap and wait until water comes out of it.

- -Keep the ventilation openings on the boiler clear to ensure correct operation and protect from overheating. Do not place or store objects on the boiler.
- -Protect against freezing by ensuring power is maintained to the boiler at all times unless the water supply is interrupted or the heating system is empty. In dwellings frequently un-occupied or at risk of freezing an appropriate anti-freeze can be added to the heating system at a concentration of not more than 30% by volume. Otherwise it is recommended to isolate the power and completely drain the heating and hot water systems.
- The outer case can be cleaned with a damp cloth having first isolated the boiler from the mains. Do not use solvents or abrasive cleaners.

#### **10 ENVIRONMENTAL INFORMATION**

Gabarrón boilers are manufactured within a certified environmental management system. From the design stage, all the production phases are performed taking into account the most rigorous environmental requirements. For example, the selection of materials involves guaranteeing their biodegradability, re-use and recycling.

When this boiler's long, useful life is over; it must be handed in to an electrical equipment collection point for proper recycling. By ensuring that this product is correctly disposed of, you will help to avoid any possible negative effects on the environment and public health that could occur if this product is not properly handled. To obtain more detailed information on the recycling of this product, contact your local authority, your waste disposal service or the shop where you purchased the product.

These regulations only apply in EU member countries.

I I TECHNICAL DATA		CMX15BG	CM15BG
Frequency	Hz	50	50
Connection 3x400V+N~		<b>*</b>	•
Output limited to <b>I5kW</b> ; Maximum intensity	A	21.7	21.7
Output limited to I3kW; Maximum intensity	A	21.7	21.7
Output limited to 12kW; Maximum intensity Output limited to 11kW; Maximum intensity	A	21.7	21.7
Output limited to 10kW; Maximum intensity	A	21.7	21.7
Output limited to 9kW; Maximum intensity	A	13.0	13.0
Output limited to <b>8kW</b> ; Maximum intensity	A	13.0	13.0
Output limited to <b>7kW</b> ; Maximum intensity	Α	13.0	13.0
Output limited to 6kW; Maximum intensity	Α	13.0	13.0
Output limited to <b>5kW</b> ; Maximum intensity	Α	13.0	13.0
Output limited to <b>4kW</b> ; Maximum intensity	A	13.0	13.0
Output limited to <b>3kW</b> ; Maximum intensity  Connection <b>230V~ single phase</b>	A	13.0	13.0 ◆1
Nominal maximumintensity I 5kW	Α	65.2	65.2
Maximum converted intensity at 13kW	A	56.5	56.5
Maximum converted intensity at 12kW	A	52.2	52.2
Maximum converted intensity at IIkW	Α	47.8	47.8
Maximum converted intensity at 10kW	Α	43.5	43.5
Maximum converted intensity at 9kW	Α	39.1	39.1
Maximum converted intensity at 8kW	A	34.8	34.8
Maximum converted intensity at 7kW	A	30.4	30.4
Maximum converted intensity at 6kW	A	26.1	26.1
Maximum converted intensity at <b>5kW</b> Maximum converted intensity at <b>4kW</b>	A	21.7 17.4	21.7 17.4
Maximum converted intensity at <b>3kW</b>	A	17.4	17.4
DHW available time with <b>15kW</b>	min	5'49"	- 13.0
DHW available time with <b>I3kW</b>	min	6'42"	-
DHW available time with 12kW	min	7'16"	-
DHW available time with IIkW	min	7'56"	-
DHW available time with <b>10kW</b>	min	8'43"	-
DHW available time with <b>9kW</b>	min	9'41"	-
DHW available time with <b>8kW</b>	min	10'54"	-
DHW available time with <b>7kW</b> DHW available time with <b>6kW</b>	min	12'27" 14'32"	-
DHW available time with <b>5kW</b>	min min	17'26"	-
DHW available time with <b>4kW</b>	min	21'48"	
DHW available time with <b>3kW</b>	min	29'04"	-
DHW available time with <b>2kW</b>	min	43'36"	-
Weight	kg	70	32
nsulatedsteelheaterheader		<b>*</b>	•
50 L stainless steel insulated DHWstore	No CFC	•	-
Stainless steel plated resistance elements INCOLOY800	DHW	<u> </u>	-
Stainless steel plated resistance elements INCOLOY800	Heating	<u> </u>	<b>+</b>
6 litreexpansionvessel DHW2 litre expansion vessel		<u> </u>	•
Electronic regulation of heater modulation		•	•
Electronic regulation DHW		<u> </u>	-
Digital display		•	•
)-4 barpressure gauge		<b>*</b>	•
Acceleratorpump		<b>*</b>	•
Automaticpurge		<b>•</b>	•
TRIACS silentpowerswitches		<b>•</b>	•
Heatingflow detector		<b>*</b>	<b>*</b>
00°Cheatingtemperaturelimiter 80°CDHW temperature limiter			_
B barcentral heating relief valve		•	<u>-</u>
barDHW relief valve		<b>*</b>	-
DHWretentionvalve		•	-
Ambientthermostatintake		•	•
Anti-electrolysis DHW hoses.		<b>*</b>	<u>-</u>
Water heating declared load profile		L	-
Space heating energy efficiency class		D	D
A/		D	-
Water heating energy efficiency class	114/		
Rated heat output	kW	15	15
Rated heat output Annual electricity consumption (AEC)	kWh	2806	-
Water heating energy efficiency class Rated heat output Annual electricity consumption (AEC) Space heating energy efficiency (ηs) Water heating energy efficiency (ηwh)			37

♦included¹ using connecting bridge included



#### **DECLARACION DE CONFORMIDAD**

De acuerdo con la norma ISO / IEC 17050-1

#### **DECLARATION OF CONFORMITY**

According to the Standard ISO / IEC 17050-1

N° 6610000 and 6620000

Nombre del fabricante :

Manufacturer'sname:

ELNUR, S.A.

Dirección del fabricante :

ELNUR, S.A.

Manufacturer's address:

P.I. El Nogal. Villa Esther, 11 28110 Algete, Madrid, Spain

Declara que el producto :

Caldera modulante digital sólo calefacción "CMBG"

Caldera modulante digital de calefacción y A.C.S. "CMXBG"

Declares, that the product:

"CMBG" Heating digital modulating boiler

"CMXBG" Heating and D.H.W. digital modulating boiler

Marca:

GABARRÓN

TradeMark:

**Modelos:** 

CMI5BG, CMXI5BG

Models:

ha sido fabricado conforme a las especificaciones técnicas del producto y cumple en todo las Normas vigentes, en particular:

has been manufactured to the technical specifications of the product and conforms in all respects to the relevant standards and regulations in force and especially to:

**Seguridad:** EN 60335-1:2012+A11:2014

**Safety:** EN 60335-2-35:2002+A1:2007+A2:2011

EN 50106:2008

**EMC:** EN 55014-1:2006+A1:2009+A2:2011

EN 55014-2:1997+A1:2001+A2:2008 EN 61000-3-2:2006+A1:2009+A2:2009

EN 61000-3-3:2008

Información adicional : Additionalinformation :

El producto aquí citado se halla en conformidad con la Directiva de Baja Tensión 2006/95/CE y la Directiva de EMC 2004/108/CE y lleva el marcado CE.

Cualquier uso que no esté de acuerdo con las instrucciones y/o cualquier cambio al aparato invalidarán esta declaración de conformidad.

The product herewith complies with the requirements of the Low Voltage Directive 2006/95/EC and the EMC Directive 2004/108/EC and carries the CE mark.

Any use not according to the instructions and/or any change to the appliance will invalidate this declaration of conformity.

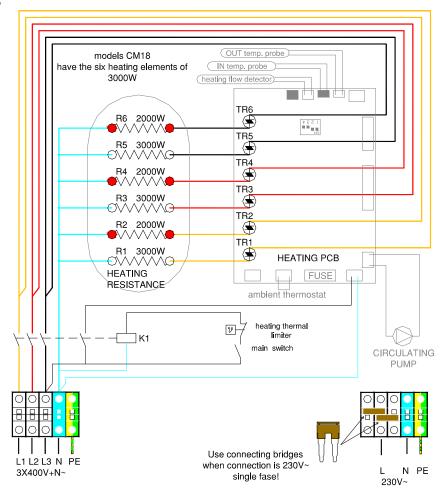
Algete, 31 de Agosto de 2015

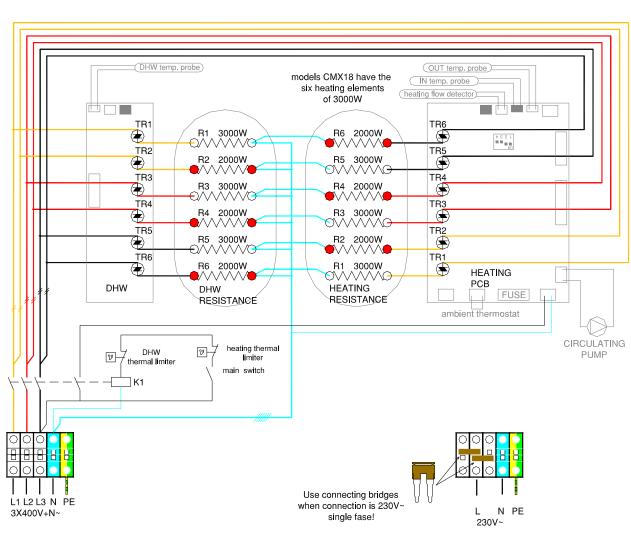
Place, Date

Alus

Alberto Fernández Director Gerente ELNUR, S.A.

#### 13 WIRING DIAGRAMS







The symbol on the product or in its packaging indicates that this product may not be treated as household waste. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste

handling of this product. For more detailed information about recycling of this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product. These instructions are only valid in the EU member states.



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