

### Description

Centrecoat Rapid Dry Primer is a high build zinc phosphate primer, based on modified alkyd resin. Centrecoat Rapid Dry Primer provides good anti-corrosive properties under atmospheric conditions.

### Features

- Fast drying
- Fast handling
- Recoatable with most single and two pack coatings
- Lead and chromate free

### Colour & Finish

Available in Red Brown and Grey. Tintable upon request. Flat finish.

### Preparation

Steel should be blast cleaned to ISO-Sa2½ or power tool cleaned to minimum ISO-St2. Shop primed steel should be sweep blasted or power tool cleaned to SPSS-Ss or SPSS-Pt2.

### Mixing

Stir well before use. Ensure the temperature of the paint is above 15°C otherwise extra thinner may be required to obtain viscosity. Adding too much thinner results in reduced sag resistance. Allow for adequate ventilation during application and curing.

### Application

If applying via Air Spray thin down between 5 - 10% depending on application conditions and thickness required using **PPG Thinner 21-06**. Nozzle Orifice: 1.8 - 2.0mm (approx 0.070 - 0.079 inches). Nozzle Pressure: 0.4 MPa (Approx 4 bar, 51 psi)

If applying via Airless Spray thin down between 0 - 5% depending on application conditions and thickness required using **PPG Thinner 21-06**. Nozzle Orifice: 0.38 - 0.48mm (approx 0.015 - 0.019 inches). Nozzle Pressure: 12.0 - 16.0 MPa (Approx 120 - 160 bar, 1741 - 2321 psi)

If applying via brush or roller, thin down 0 - 2% as required with **PPG Thinner 20-05**.

If overcoating with two component coatings, apply after 8 hours at 20°C. If overcoating with alkyd based products, overcoat after 45 minutes at 20°C.

### Technical Data

- Single Pack
- Density: 1.5 Kg/l
- Volume Solids: 55%
- VOC: 258.0 g/kg
- DFT: 50 - 75 microns per coat
- Temperature of Substrate During Application and Curing: Above 5°C
- Temperature of Substrate During Application and Curing: 3°C above dew point
- Touch Dry: 15 minutes at 20°C
- Overcoatable: After 15 minutes at 20°C

### Coverage Rate

7.3 m2 per litre at 75 microns.

### Clean Up

Clean up using **PPG Thinner 21-06**.

### Shelf Life

24 months when stored cool and dry.

### Packaging

Available in 5 Litres.