

High Strength All Weather Injection Epoxy

DESCRIPTION

TamRez 240 is a high modulus epoxy resin designed for injection into non-moving cracks in concrete structures. TamRez 240 has a low viscosity which allows for maximum penetration into small cracks.

TamRez 240 exhibits extremely high strength in its fully cured state, which allows it to restore structural integrity.

KEY BENEFITS

- › Moisture insensitive
- › High bond strength
- › Non-shrink
- › Excellent chemical resistance

TYPICAL APPLICATIONS

- › Injection into cracks
- › Concrete repair
- › Joint reinstatement
- › Pre-cast members

RELATED PRODUCTS & EQUIPMENT

- › Injection packers
- › Injection capsules
- › TamRez 310EU
- › Single Piston Pumps
- › Dual piston pumps
- › TamRez Cleaner

PACKAGING

The standard pack size is 7.5 L pack.
(Contains 5 L of Part A and 2.5 L of Part B)

Other packaging options may be available from your local Normet representative.

STORAGE

TamRez 240 should be stored at room temperature (min 10°C and max 38°C), kept dry and out of direct sunlight. If these conditions are maintained and the product packaging is unopened, then a shelf life of 12 months can be expected.

APPLICATION GUIDELINES

PREPARATION OF SURFACES

As with any epoxy resin system, surface preparation is critical. Concrete surfaces or cracked sidewalls to which this product is to be applied should be cleaned by air or water. This will ensure a superior bond after the resin has cured.

Concrete surfaces, which require sealing with injection resin should be cleaned by mechanical means prior to application.

CONDITIONING

All Normet epoxies should be optimised by using at between 20°C and 25°C.

Prior to injection condition all materials at appropriate temperatures for at least 12 hours.

Any variation on this will have a significant effect on the open times, and may prolong curing times.

MIXING

Mix each individual component using a paddle drill for at least three minutes before use. This ensures a homogenous material. It is recommended to only use full pack sizes with a twin piston pump.

Alternatively add the proper volumetric ratio of Part A to Part B in a large mixing container (plastic preferred) and mix for a further 3 minutes.

Longer mixing times may be required in cooler ambient conditions.

Ensure that the quantity of material mixed can be used within the open time.

INJECTION

For injection process follow the pump and injection system process. For further information, contact your local Normet Representative.

CLEANING

It is recommended that all equipment is cleaned with TamRez Cleaner as soon as possible after use.

HEALTH & SAFETY

TamRez 240 should only be used as directed. We always recommend that the Safety Data Sheet (SDS) is carefully read prior to application of the material. Our recommendations for protective equipment should be strictly adhered to for your personal protection. The Safety Data Sheet is available upon request from your local Normet representative.

TECHNICAL DATA

Physical Appearance			
	Part A	Part B	Mixed
Density [EN ISO 2811]	1.0 - 1.1 kg/L	1.0 - 1.1 kg/L	1.0 - 1.1 kg/L
Viscosity [EN ISO 3219]	1000 - 1500 mPas	500 - 750 mPas	
Appearance	Clear Liquid	Amber Liquid	Yellow Liquid
Volumetric Mix Ratio	2	1	

Physical Properties		
Non Volatiles Content [BS EN ISO 3521]	> 95%	
Injectability [EN 1771]	At 0.75 Bar, 0.3 mm Dry and Non Dry Medium	
Pot Life [EN ISO 9514]	40 - 50 minutes at 20°C <i>Pot Life will change with temperature.</i>	
Adhesive Bond [EN 12618-2]	Dry	≥ 3 MPa
	Damp	≥ 3 MPa
	Wet	≥ 2 MPa
	Water Filled	≥ 2 MPa
Compressive Strength [EN 12190] 40 mm Cube	> 90Mpa	
Tensile Strength [EN527-1]	> 10MPa	
Elongation at Break [EN527-1]	> 3%	

All technical data stated herein is based on tests carried out under laboratory conditions at 25°C.