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Cl/SfB reference
(43) T (U47)

July 2011

Altro Whiterock™ hygienic doors

specification details

JULY 2011



A range of top quality timber door and frame sets encapsulated in Altro Whiterock PVCu cladding. Designed for use on their own, or as part of the Altro Walls complete system, with Altro Whiterock walls and ceilings. All doorsets have the Altro 10 year product warranty.

Standard specification

Core:	44mm thickness honeycomb or solid timber construction. (Fire doors are solid timber construction).		
Facing:	2.5mm thick EU Grade Altro Whiterock PVCu cladding; including top and bottom edges.		
Door:	Standard door has formed leading edges finished to centre joint incorporating intumescent seals.		
Frame:	95mm x 45mm joinery grade softwood timber faced with 2.5mm PVCu cladding.		
Door stops:	18mm thick marine plywood or solid timber faced with 2.5mm PVCu cladding.		
Ironmongery:	Heavy duty Class 8 satin washed stainless steel hinges, 3 per door. 5 lever mortice lock or latch. PVC encapsulated lever handles. Frame fixing cover caps. Double door sets have PVCu encapsulated pull handles and push plates.		
Sizes:	Single doors for openings	- 845mm x 2040mm	- 920mm x 2040mm
	Double doors for openings	- 1600mm x 2040mm	
	Other sizes to order (delivery 4-6 weeks).		
Manufacturing:	For supply only. Doors are provided hung with locks fitted. Shrunk wrapped and labelled handles are provided and boxed separately. Note: Clients own ironmongery can be incorporated into the door manufacturing process. Ask for details.		
Optional extras:	Optional extras include Polycarbonate or Georgian wire glazing, welded seams, fire resistant sets, push plates, rubbing rails, kicker plates and door closures. Special ironmongery may be supplied to order.		
Fire doors:	Please allow 4-6 weeks for delivery. Certain Altro Whiterock doorsets have been tested to BS476 Part 22: 1987 Clause 7 and have been assessed to meet either 30 minute or 1 hour integrity and insulation. Available in single and double doorsets. Combined fire and smoke seals available to order.		

Standard specification *continued*

Vision panels:	Standard glazing, 5mm thick polycarbonate or polished Georgian wire glass in fire doors. - 450mm x 200mm - 450mm x 450mm - 600mm x 600mm Double glazed option available to special order.
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Colours & patterns:	White, Satins and Decorative ranges.
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Miscellaneous:	Pull handle and overhead closure Closure Welded seams Sliding doors Double action doors
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Choice of standard handle colours

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- Grey
 - White
 - Black
 - Red
 - Yellow
 - Blue

for further information or technical advice

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e-mail enquiries@altro.com or explore www.altro.com